

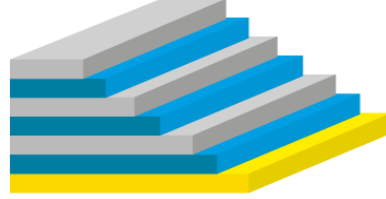
Product:

**PA/PE SHRİK VACUUM BAG****PRODUCTION METHOD**

Coextrusion

**FILM STRUCTURE**

PA/PE

**3: Polyamide (PA) barrier layer****2 : Binding layer****1: Sealable inner layer**

PHYSICAL PROPERTIES	value	unit	METHOD	TOLERANCE
Width (min.-max.)	110-300	mm	Aksedef Method	± 0,5
Length (min.-max.)	110-800	mm	Aksedef Method	± 5
Thickness	42	mic.	Aksedef Method	± 0,1
Standard package weight	25	kg	Aksedef Method	± 0,5

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TECHNICAL PROPERTIES		METHOD	TOLERANCE
Oxygen Transmission Rate	30 ml/m2.d.bar	ASTM D-3985 :230C	± %1
Water Wapour Transmission	<15 g/m2 . d	ASTM-F 1249	± %1

**SEALING PERFORMANCE**

Suitable with Chamber Vacuum Machine and simple heat seal apparatus.

Reference heat sealing values and underbelow.

Thickness	Reference Heat Value (C <sup>0</sup> )	Reference Sealing Time (second)
42 mic.	135-150	2-2,5

*These values are reference.**Please check your device and product for the most appropriate heat sealing values.*AK SEDEF PLASTİK  
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